The background of the slide is a scanning electron microscope (SEM) image showing a dense field of irregular, porous, and agglomerated particles. These particles vary in size and shape, with some appearing as small, rounded clusters and others as larger, more complex, interconnected structures. The overall appearance is that of a highly textured, porous material, consistent with the description of zeolite-maghemite composites.

# Effect of precipitation conditions on the magnetic and sorption properties of zeolite-maghemite composites

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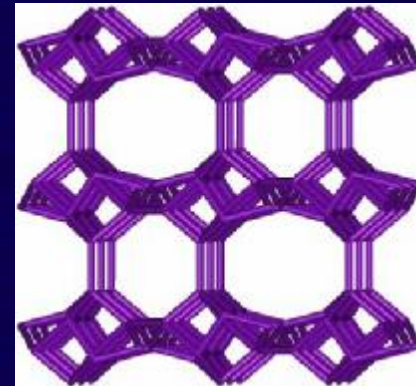
<sup>2</sup> Institute of Physical and Theoretical Chemistry, Technical University of Braunschweig,  
Hans-Sommer-Strasse 10, 381 06 Braunschweig, Germany.

# MAGNETIC ZEOLITE

## WHY ZEOLITE ?

good adsorbent of cations

cheap material (Nižný Hrabovec deposit)



## WHY MAGNETIC MODIFICATION ?

magnetic separation

magnetite – adsorbent

(cations and anions)



# ZEOLITE

General formula of zeolite:



where

Me – cation of alkali ( $m=1$ ), and  
alkali earth metal ( $m=2$ )

$n$  -  $\text{SiO}_2/\text{Al}_2\text{O}_3$  molar ratio

$p$  – water molecules

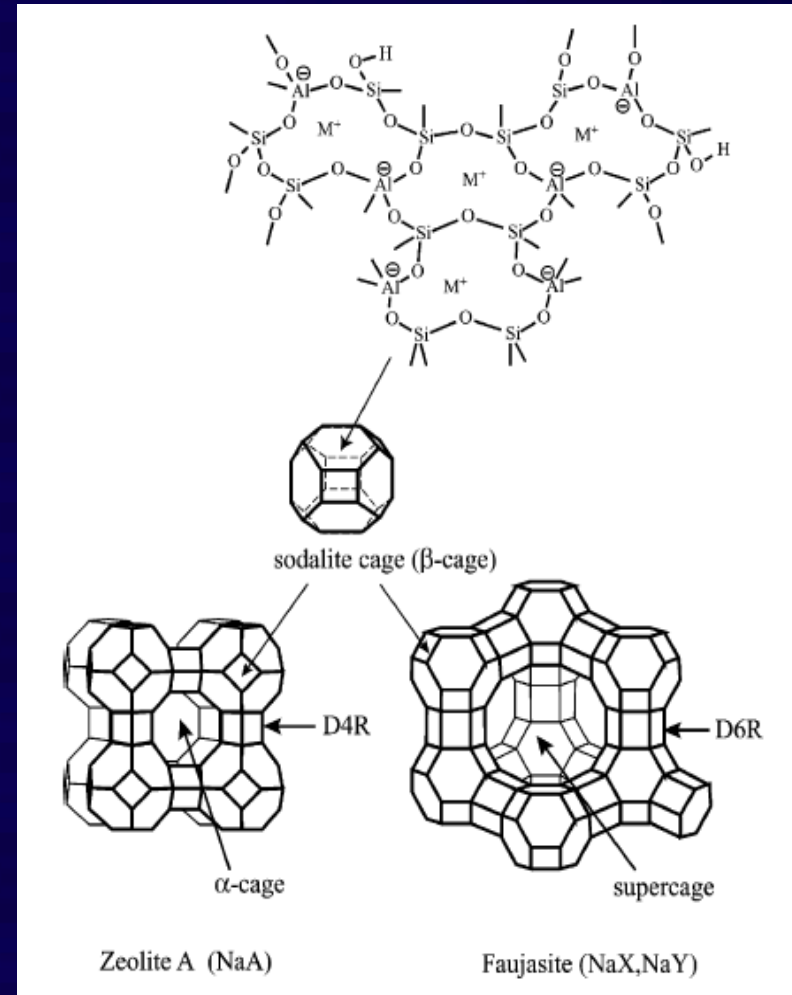
Classification:

Natural

Modified : cation changes  
              : ratio Al/Si changes  
              : surface changes

Synthetic

Usage: catalysis, adsorption



## MODIFICATION WITH Fe PARTICLES

- Modification of natural zeolite with magnetite and maghemite particles
- Coverage of zeolite surface by magnetic metal nanoparticles (Fe, Co, Ni),
- Incorporation of Fe ions into zeolite lattice

## SYNTHESIS



# CONDITIONS OF SYNTHESIS

**Zeolite : Maghemite ratio :**

**2:1**

**5:1**

**10:1**

**Interaction time after precipitation:**

**0 min.**

**30 min.**

**90 min.**

**24 hod.**

**Temperature of precipitation :**

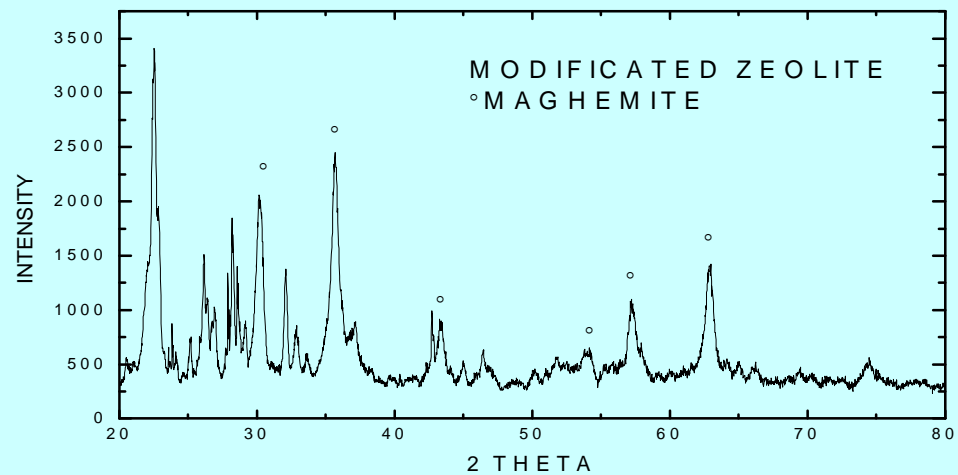
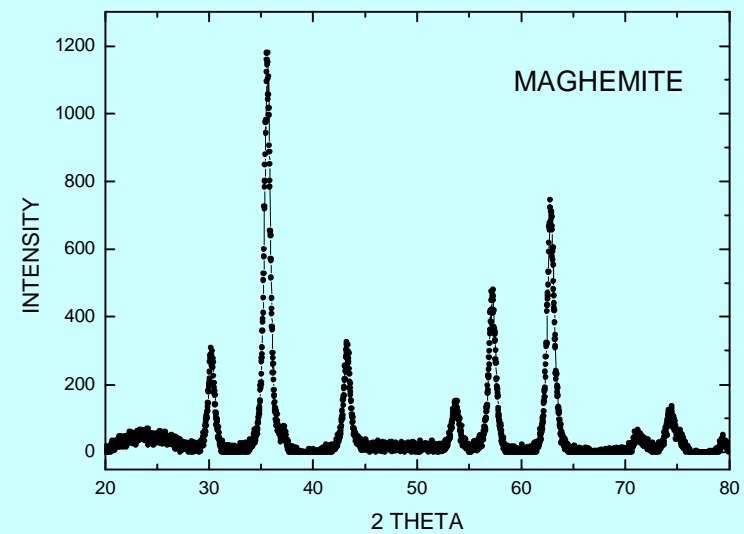
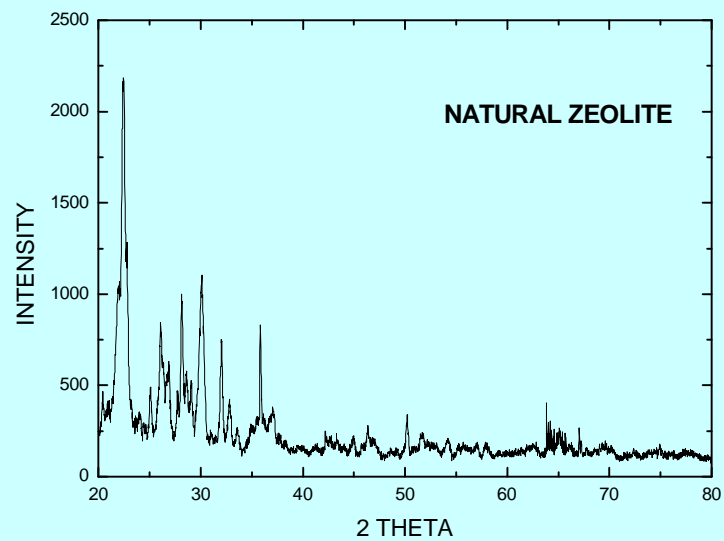
**20 °C**

**50 °C**

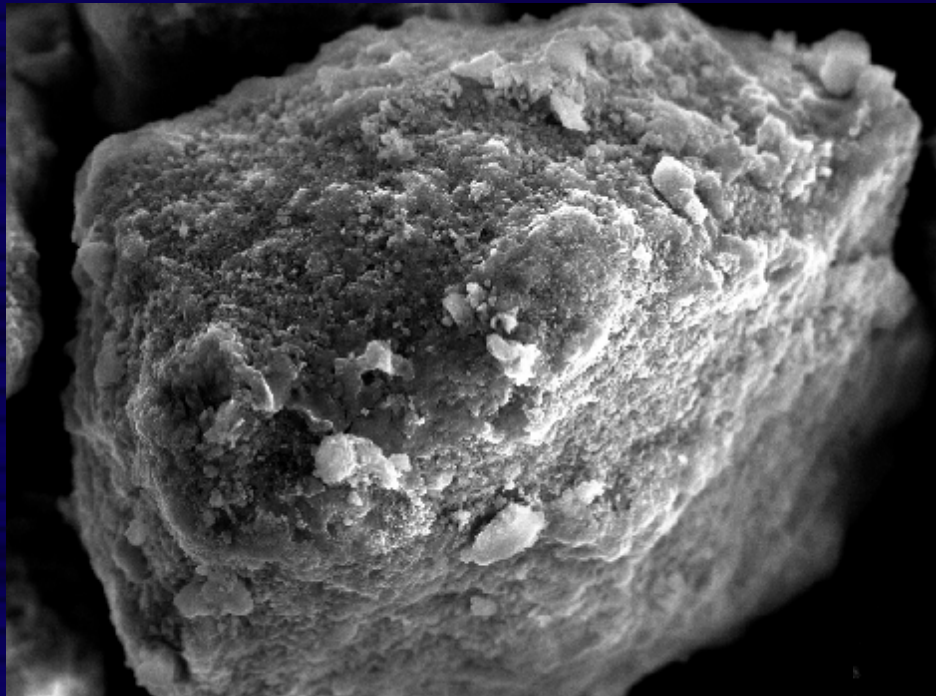
**85 °C**

**Identification:** XRD, Mössbauer spectroscopy, SEM, TEM, VSM.

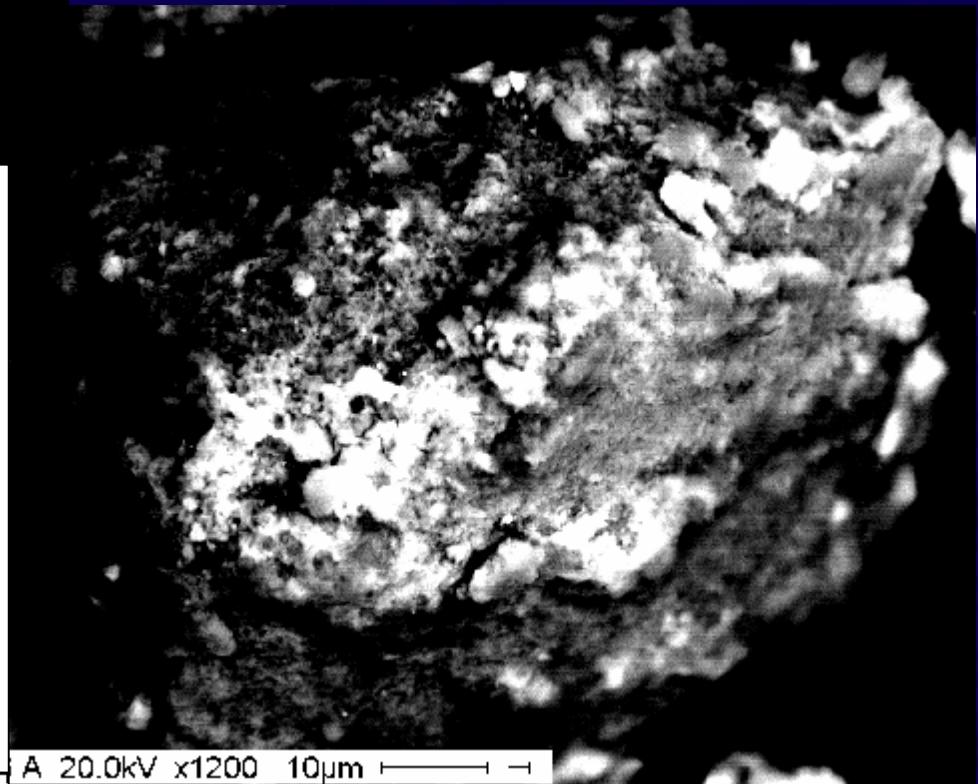
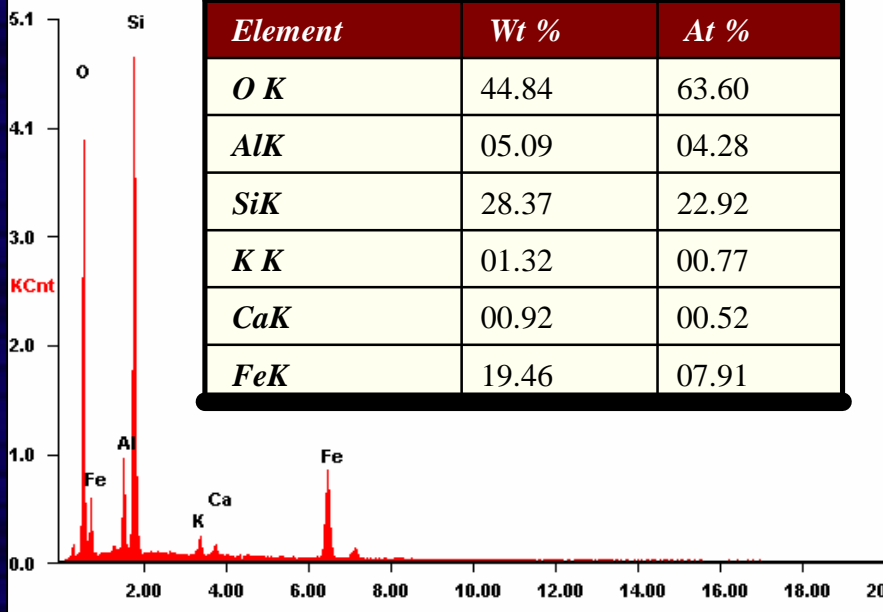
# XRD-ANALYSIS



SEM



D:\Gerke\AG Becker\Marek Matik\10.10.05\Sample 6A\_03.spc 10-Oct-2005 15:49:51  
Sample 6A  
LSecs: 100

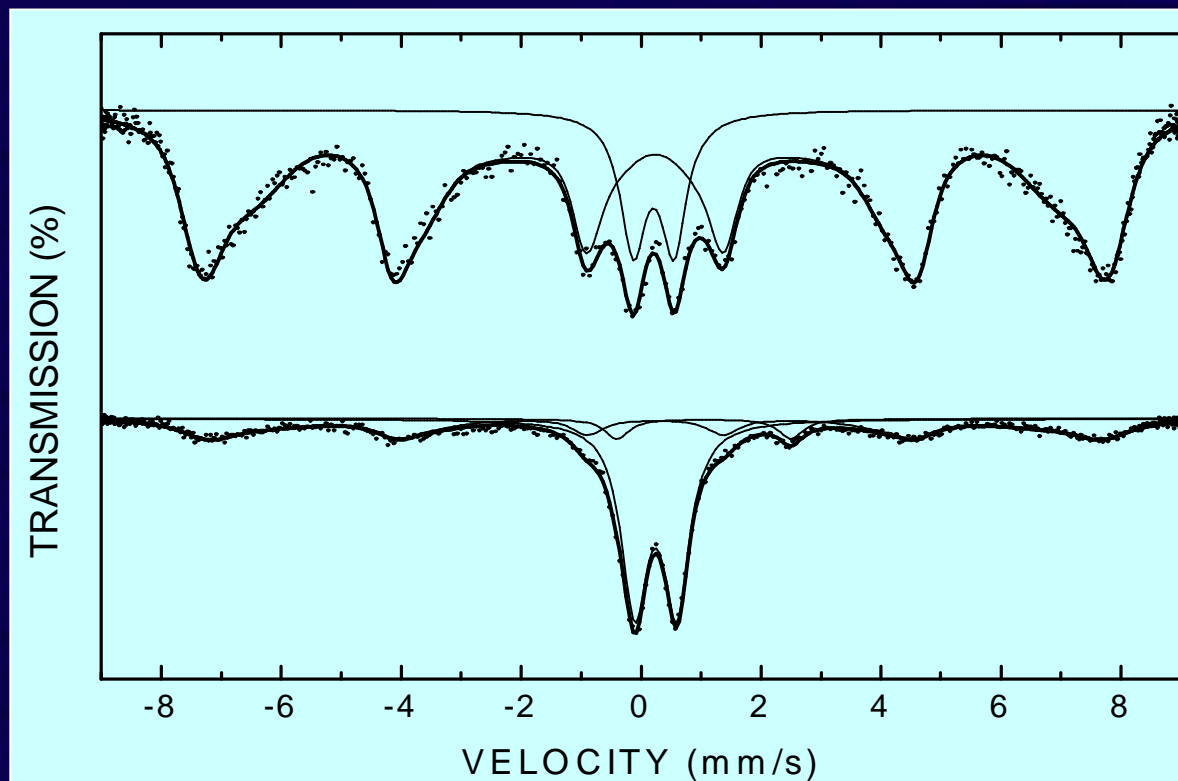






# MOSSBAUER

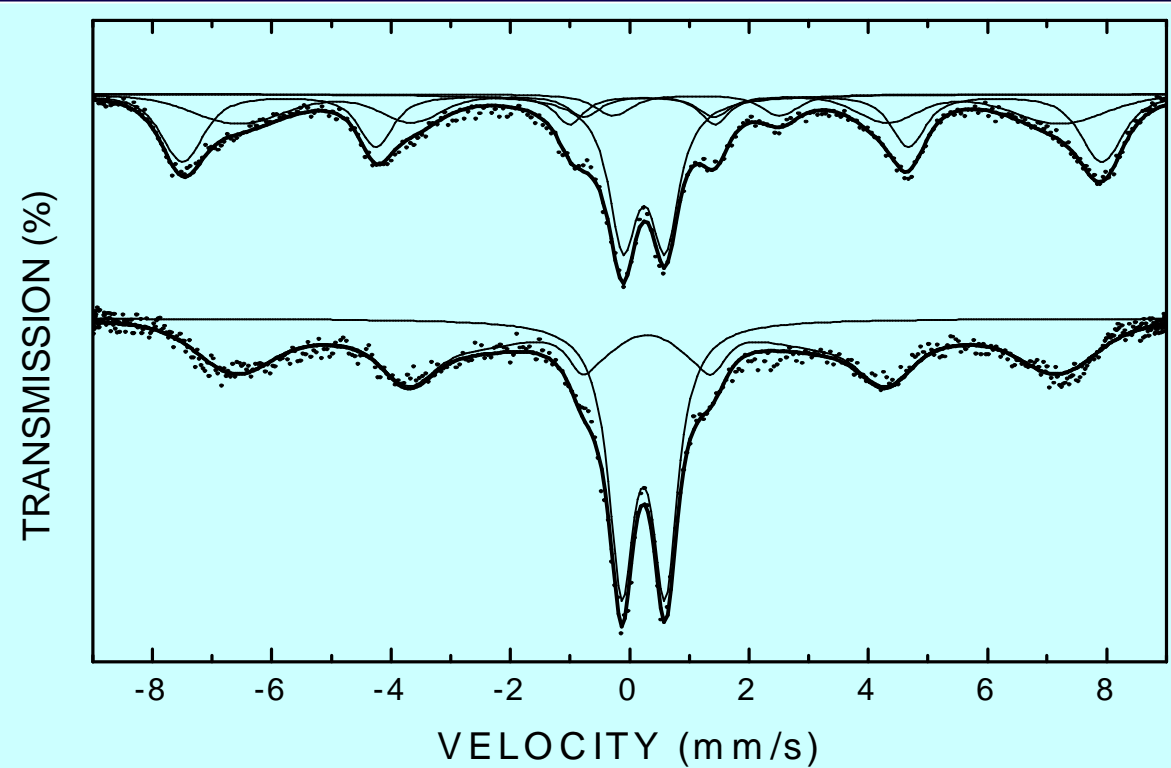
Weight ratio  
Zeolite/Fe  
2:1, 10:1



Weight ratio zeolit : Fe	state	IS (mm/s)	QS / B (mm/s) / (T)	I / (p) (%)	$\sigma_B$ (T)
2 : 1	$Fe^{3+}_{sup.}$	0,32	0,66	12,45	0
	$Fe^{3+}$	0,34		87,55	
	<u>Komp 1</u>		46,88	(35,42)	1,23
	<u>Komp 2</u>		42,21	(33,93)	3,20
	<u>Komp 3</u>		27,81	(30,65)	12,96
10 : 1	$Fe^{3+}_{sup.}$	0,35	0,70	59,45	0,11
	$Fe^{2+}$	1,15	2,90	6,21	0
	$Fe^{3+}$	0,35		34,34	
	<u>Komp 1</u>		46,17	(32)	1,52
	<u>Komp 2</u>		43,00	(68)	5,95

# MOSSBAUER

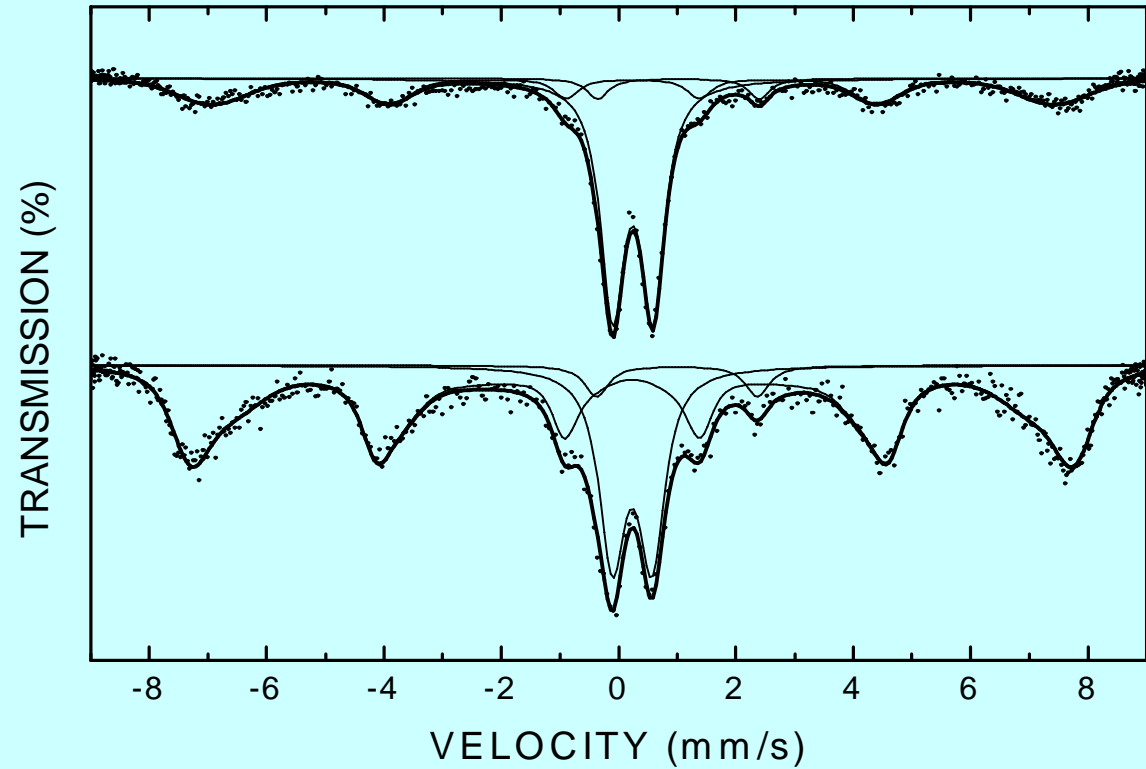
Temperature  
of precipitation  
20°C, 85°C



Temperature (°C)	state	IS (mm/s)	QS / B (mm/s) / (T)	I/ (p) (%)	$\sigma_B$ (T)
20	$Fe^{3+}_{sup.}$	0,35	0,70	28,97	0
	$Fe^{2+}$	1,23	2,79	5,27	0,30
	$Fe^{3+}$	0,32	47,80	36,40	1,27
	$Fe^{3+}$	0,44	42,73	29,36	3,93
85	$Fe^{3+}_{sup.}$	0,34	0,73	39,16	0,01
	$Fe^{3+}$	0,40		60,84	
	<u>Komp 1</u>		42,89	(51)	3,16
	<u>Komp 2</u>		30,59	(49)	10,34

# MOSSBAUER

Interaction time  
after precipitation  
0, 24 hours.



Time (hour)	state	IS (mm/s)	QS / B (mm/s) / (T)	I/ (p) (%)	$\sigma_B$ (T)
0	Fe <sup>3+</sup> <sub>sup.</sub>	0,35	0,68	61.75	0.13
	Fe <sup>2+</sup>	1,13	2,75	5,26	0
	Fe <sup>3+</sup>	0,35	44.54	32.99	3.17
24	Fe <sup>3+</sup> <sub>sup.</sub>	0,34	0,67	28.04	0.13
	Fe <sup>2+</sup>	1.10	2.74	4.30	0
	Fe <sup>3+</sup>	0.34		67.65	
	<u>Komp 1</u>		46.72	(44)	1.24
	<u>Komp 2</u>		42.69	(36)	2.98
	<u>Komp. 3</u>		27.20	(20)	10.08

# VSM

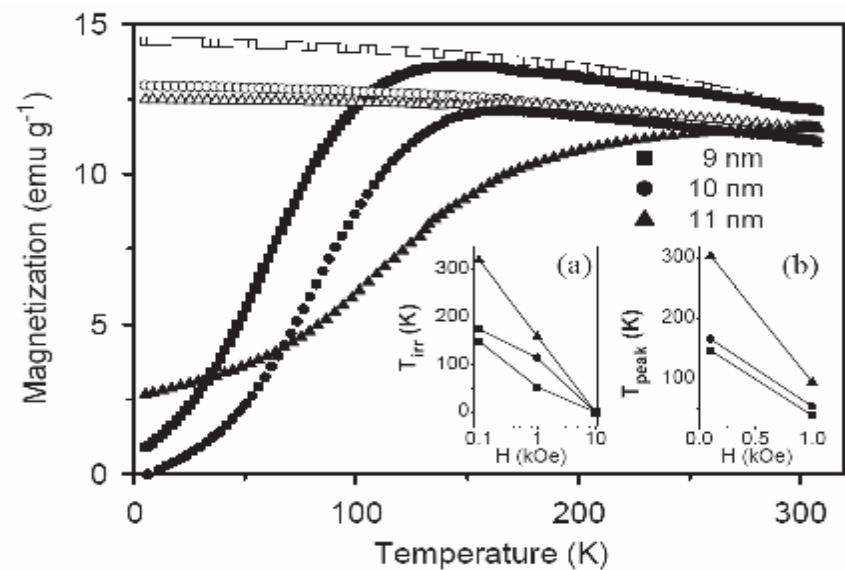
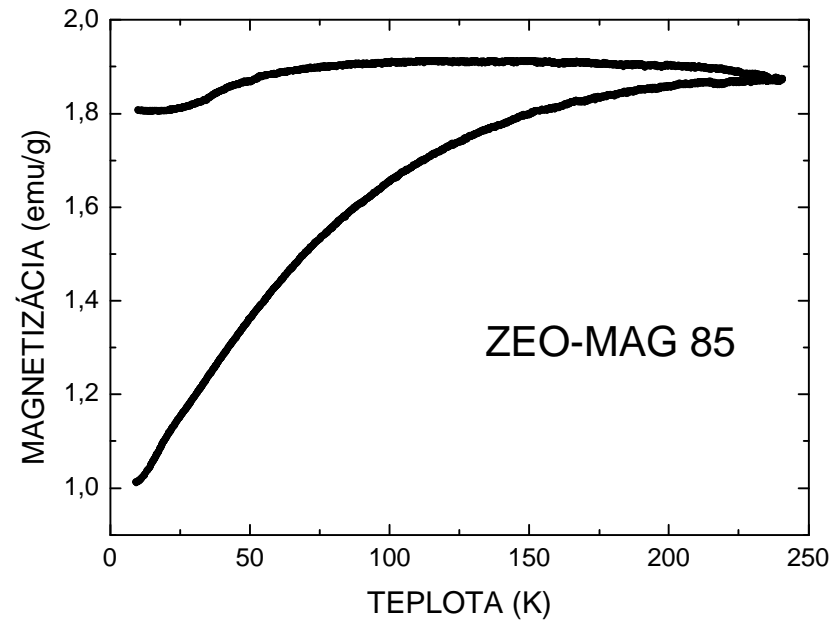
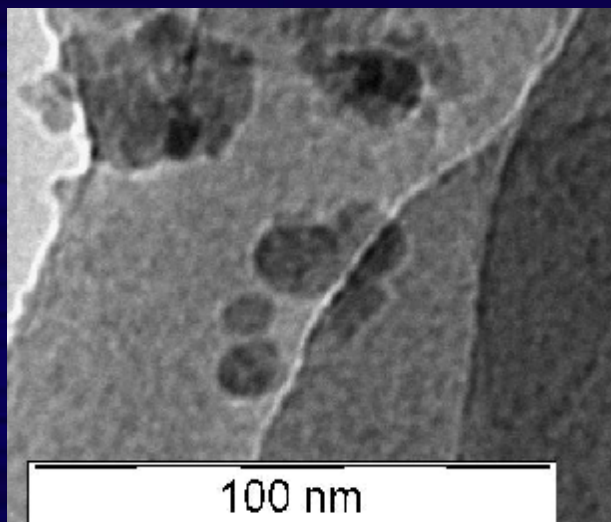
ZFC-FC

10-240 K  $H=0.01$  T

zero-field-cooling (ZFC)  
and field-cooling (FC) procedures

spin-glass systems

collective blocking of particle moments



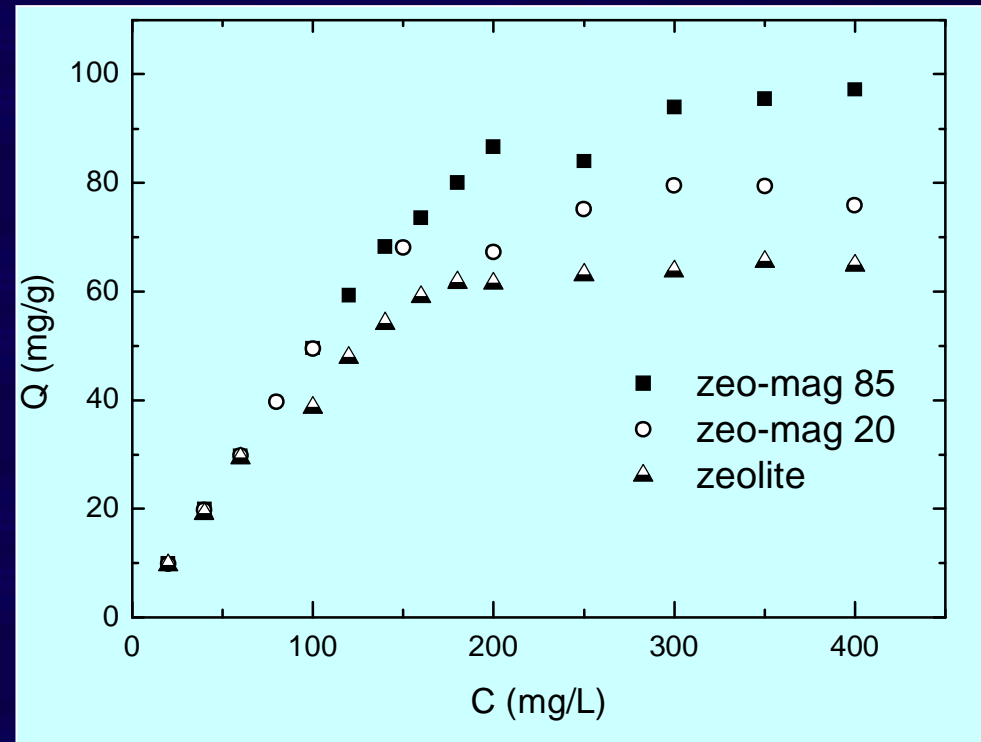
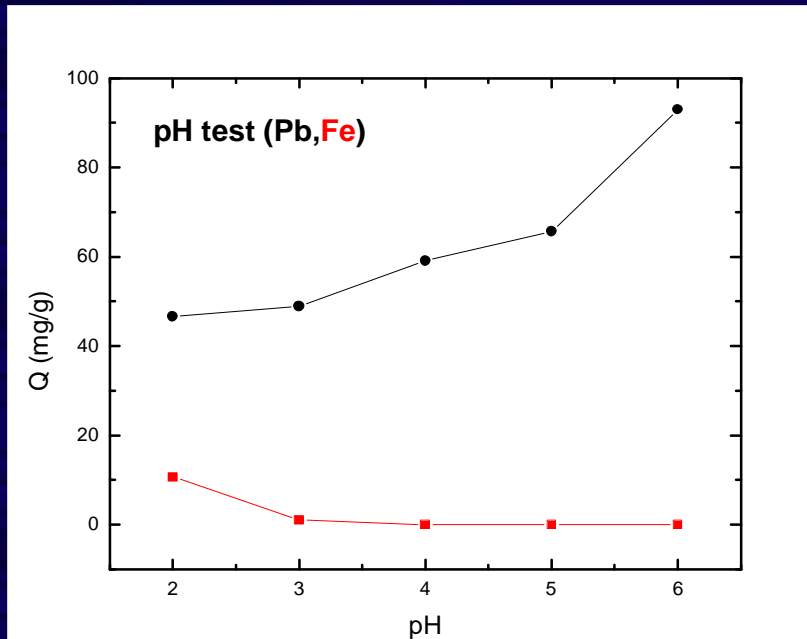
# SURFACE AND MAGNETISM

- Indirect identification of maghemite content with volume susceptibility
- Comparison of surface area and pore volume with magnetic properties of modified zeolite

Surface and magnetic characterization of magnetic composites

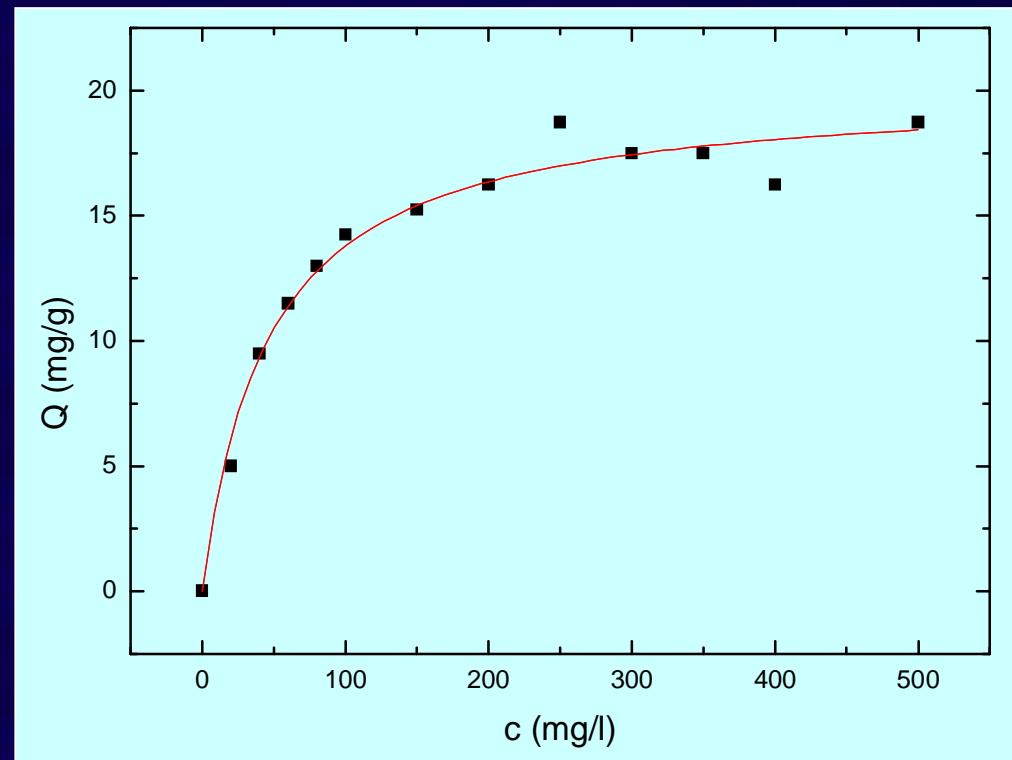
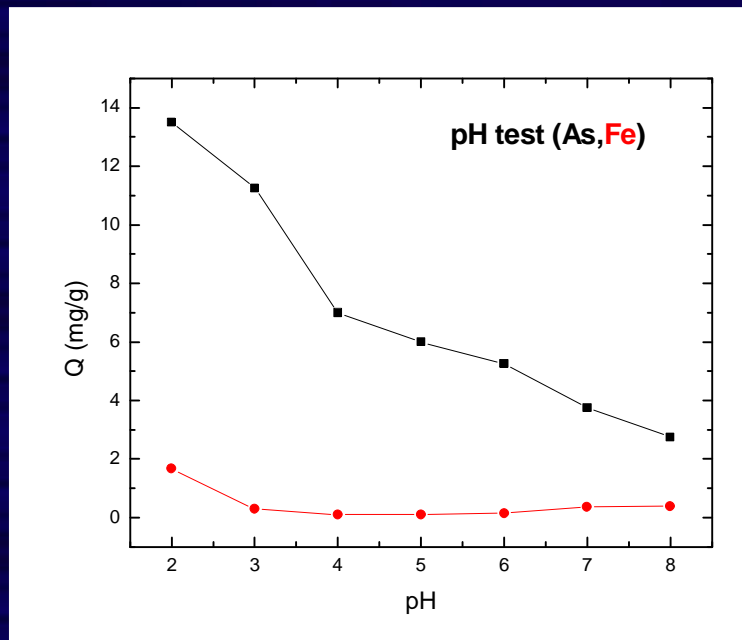
	Surface area [m <sup>2</sup> /g]	Pore volume [cm <sup>3</sup> /g]	Susceptibility [SI units]
Natural zeolite	20.85	0.067	270
Temperature 20°C	25.78	0.099	107 287
Temperature 85°C	33.90	0.117	158 582
Zeolite/Fe 2	49.72	0.14	254 765
Zeolite/Fe 10	31.53	0.084	73 258
Time interact. 0 hours.	34.19	0.07	96 847
Time interact. 24 hours.	27.57	0.102	114 723

# ADSORPTION of Pb



Composite conc. ....2 g/L  
 Starting conc.  $Pb^{2+}$  .....20 – 400 mg/L  
 Adsorption time..... 24 hours  
 Temperature (const.) ..... 25°C  
 Ionic strength..... $I = 0$

# ADSORPTION of As



Composite conc. ....2 g/L  
Starting conc.  $\text{AsO}_4^{3-}$  .....20 – 500 mg/L  
Adsorption time..... 24 hours  
Temperature (const.) ..... 25°C  
Ionic strength..... $I = 0$

## CONCLUSIONS

- **Particle size dependence on reaction conditions**
- **Increasing of composite surface**
- **Ability of cation and anion adsorption**
- **Magnetic properties**